281 Series Powerglide®

Cast Iron Door Closer
The 281 Powerglide® line of surface door closers has been engineered to meet the demands of architects and building owners. The 281 Series is a complete line of closers for interior and exterior doors with quality and flexibility to meet virtually every application.

### Primary Closer Arm Identification Letters

<table>
<thead>
<tr>
<th>Letter</th>
<th>Description</th>
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<tbody>
<tr>
<td>O</td>
<td>Standard Arm</td>
</tr>
<tr>
<td>H</td>
<td>Hold Open Arm</td>
</tr>
<tr>
<td>F</td>
<td>Fusible Link Hold Open Arm</td>
</tr>
<tr>
<td>Z</td>
<td>Deep Reveal Arm 2-1/8&quot; to 5&quot;</td>
</tr>
<tr>
<td>ZA</td>
<td>Extra Deep Reveal Arm 5-1/8&quot; to 8&quot;</td>
</tr>
<tr>
<td>P</td>
<td>Parallel Arm or Push Side</td>
</tr>
<tr>
<td>S</td>
<td>Arm with Positive Stop</td>
</tr>
<tr>
<td>C</td>
<td>Arm with Positive Cushioned Stop</td>
</tr>
</tbody>
</table>

“C” is always accompanied by an “S” (Stop)

### MicroShield®

As part of their promise to provide innovative solutions to their customers, certain ASSA ABLOY Group brands offer the MicroShield® technology, a silver-based antimicrobial coating designed to inhibit the growth of bacteria. MicroShield® is a registered trademark of Yale Security Inc., an ASSA ABLOY Group company.

**MicroShield® Coating**

- Revolutionary finish coating available on all SARGENT product lines, utilizes a silver-based antimicrobial compound from Agion Technologies
- As an integral part of the finish coating, MicroShield® lasts for the life of the hardware
- MicroShield® coating permanently suppresses the growth of bacteria, algae, fungus, mold and mildew. It is effective against a broad spectrum of bacteria.
- Non-toxic and completely safe. The Agion antimicrobial compound is EPA and NSF approved and FDA listed for use in medical and food preparation equipment.
- Applications: Anywhere there is need for a clean environment (hospitals, laboratories, schools, medical centers, day care, food processing etc.)

### Underwriters' Laboratories Listing

All SARGENT Powerglide® Door Closers are listed by the Underwriters’ Laboratories, Inc. as follows:

- “For Self-Closing Doors Without Hold-Open Feature”
- “For Automatic Doors With Hold-Open Arm Embodying Fusible Link Release”

Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening, and Sargent Manufacturing Company makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing fire rated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

### On The Cover

- SARGENT 281 Door Closer with US26 plated O arm and metal cover
All Weather Fluid

All 281 Series closers are equipped with fluid that allows the units to operate effectively in extreme temperatures without readjustment.

Finishes

Powder coated and plated finishes are available. See How to Order page 16.

ANSI/BHMA Specifications

• The 281 Series door closers are certified to the ANSI A156.4 Grade 1 requirements
• Complies with UL-10C and UBC 7-2C (1997) Positive Pressure Fire Test

Things to Consider

1. Size and Weight of Door
   The 281 Door Closer is non-sized so that closing force can be adjusted in the field to accommodate various door sizes and weights.

2. Interior Application
   The standard application is the most efficient in terms of power and control.

3. Exterior Application
   The top jamb, corner bracket or parallel arm application should be used. Exterior doors require greater closing forces because of draft conditions. Always place the closers out of the weather.

4. Degree of Opening
   Proper arm and position on the door is most important to permit the door to open far enough to allow adequate traffic flow.

5. Function
   Closers are available with hold-open, positive stop or fusible link hold-open arms.

6. Special Condition
   Consult factory when special hinges, overhead holders or other specialized hardware is used.

BHMA Certification

1. Closer Spring Adjustment (not shown)
   • Effects the entire cycle of the door closer movement
   • Used to size closer for application requirements
   • Determines the amount of force with which the door closes and the amount of force required to open the door
   • Adjustable to compensate for door size and draft conditions

2. Backcheck Valve
   • At approximately 70° of the open cycle, the backcheck valve begins to slow the door’s motion
   • Prevents the door from slamming into the door’s stop
   • Valve is used to control the intensity of the backcheck
   • Note: A Positive stop is required, Backcheck cannot be used as a stop

3. Delayed Action Valve (Optional)
   • Holds the door in the open position momentarily
   • 20 second minimum hold open delay
   • The feature is available for all applications and arms
   • Beneficial for ADA applications and when moving carts or objects thru door opening

4. Closing Speed Valve
   • Controls how fast the door closes to approximately 8” from the closed position

5. Latching Speed Valve
   • Controls the speed of the door during the final 8” of door swing
   • The force the door closes with is controlled by the closer spring
   • Note: This adjustment is critical for door latching

ANSI Standards

<table>
<thead>
<tr>
<th>ARM</th>
<th>TYPE</th>
<th>ARM</th>
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</thead>
<tbody>
<tr>
<td>O</td>
<td>CO2011</td>
<td>P9</td>
<td>CO2101</td>
</tr>
<tr>
<td>P9</td>
<td>CO2021</td>
<td>P10</td>
<td>CO2021</td>
</tr>
<tr>
<td>H</td>
<td>CO2051</td>
<td>PS/CPH</td>
<td>CO2021</td>
</tr>
<tr>
<td>PH9</td>
<td>CO2061</td>
<td>CPSH/PSH</td>
<td>CO2061</td>
</tr>
<tr>
<td>F</td>
<td>CO2091</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

All are certified ANSI types including options PT4 A, B, D, E, F, G, H
Suggested Architect’s Specification

281 Series Powerglide®

The 281 Series complies with ADA for reduced open forces of 5 lbs. for interior and 8 lbs. for exterior doors.

Features
- Certified ANSI/BHMA A156.4 Grade 1
- Conforms to UL10C and UBC for positive pressure fire test
- UL Listed and cUL Listed to Canadian Safety Standards listed for use on fire doors
- Ten year warranty
- User friendly versatile mounting applications permit standard, top jamb, parallel and track installations
- Self sticking templates supplied for most applications
- Adjustable spring power allows 281 closers a size range of 1 through 6. They are adjusted to size 3 before leaving the factory
- One door closer body for all applications
- 281 are non-handed
- Meets ADA requirements in all applications, except Push Side Track application (except track)
- High impact non-corrosive plastic covers with two machine screws standard, metal covers and lead lined are optional
- All weather fluid allows closer to operate effectively in extreme temperatures without readjustment
- 1-1/2” diameter piston for superior door control
- Standard pressure relief valves for both opening and closing cycles protect the door & frame from damage caused by abuse
- Heavy duty mounting bracket for easy installation of full size iron closer

Retrosfits existing SARGENT 250 and 1250 Series Closer installations
- The Advanced Backcheck (ABC) option begins to slow the door down at approximately 15° sooner than standard backcheck in the open cycle. The (ABC) option is used when the door needs to slow down earlier than the standard back check of 70°

Heavy Duty Construction
- Heat treated full rack and pinion for high strength & wear resistance
- Heavy duty one piece cast iron body provides superior strength and wear resistance
- 1/2” arm engagement over a 7/16 square spindle ensures a wear-resistant tight joint

Fasteners
- Machine Screws and self tapping screws provided for closer and arm
- In addition, wood screws supplied when installed on wood doors without through bolts

Full Complement of Arm Types
- Standard and parallel arms
- Push and pull track arms
- Security track
- Security parallel arm
- Heavy duty forged steel arms are finely finished and interchangeable between SARGENT 281 and 1431, 250, 1250 and 351 Series

Valves
- Separate brass low sensitivity control valves offer ability to separately regulate door speed, latching, backcheck and optional delayed action
- All valves are captured to prevent accidental removal, adjustable with an 1/8” allen wrench
- Adjustable backcheck protects the door and hardware from damage during the opening cycle. Not to be used in lieu of a door stop
- Adjustable delayed action (optional) permits easy access for physically impaired individuals

Innovation
- SARGENT’s revolutionary MicroShield® available. This antimicrobial silver-based finish coating permanently suppresses the growth of bacteria, algae, fungus, mold and mildew. EPA and NSF approved and FDA listed.
**Features and Benefits**

*281 Series Powerglide®*

**Architectural Specifications**

1. All closers for both interior and exterior doors shall be the product of one manufacturer and be matched in style.
2. Surface closers shall be adjustable to provide sizes 1 through 6 and comply with ADA.
3. Full rack and pinion construction.
4. Closing speed, latching speed and backcheck shall be controlled by key operated valves.
5. Delayed action feature shall be available and controlled by a separate valve. Delayed action shall be available in addition to, not in lieu of, backcheck.
6. The one piece closer body shall be of close grained porous free cast iron with a minimum wall thickness of 5/32” (4mm).
7. An increase of 15% in closing power shall be provided by means of adjustment of the arm leverage at the foot connection. (Standard Arm)
8. All arms shall be finely finished with heavy duty forged steel main arm.
9. Two mounting positions of the closer shall meet all requirements. Standard mountings shall provide 120° door opening and alternate mounting 180° door opening.
10. All closers shall be suitable for standard, corner bracket, top jamb, parallel arm and track type applications when provided with proper brackets and arms.
11. Closer covers shall be of high impact plastic material of flame retardant grade, secured by machine screws.
12. Projection of closer body from door shall not exceed 2-3/16” (56mm).
13. Closers shall be non-handed to meet a variety of door conditions and design requirements.
14. The spindle shaft shall be sealed hydraulically with an “O” ring.
16. Closers should have two pressure relief valves (opening and closing cycles).
17. All closers to have a 10 year limited warranty.

The 281 door closer is designed to meet the opening force requirements established by the Americans with Disabilities Act defining 5 lbs. of opening force for interior and 8 lbs. for exterior doors. A special spring design affording easier access and allowing exterior door control is used. Where excessive draft and pressure conditions exist or when extra heavy doors are used, the spring should be adjusted for a stronger setting. Meeting ADA requirements can be achieved at all applications shown above with simple spring adjustment. Various field conditions (drafts) exist that make the use of ADA adjustments ineffective.
Standard Applications
281 Series Powerglide®

The standard application of the 281 door closer is the most common providing high degree of door control and range of power adjustment. The closer is mounted on the pull side of the door with the arm mounted on the face of the frame. When the door opens, the arm passes over the top of the door.

281 Standard Application for:
- Interior Doors Opening In or Out
- Exterior Doors Opening In
- 1-1/2" minimum frame face with a 2-5/8" door top rail or greater

Note: Base on the application & arm; verify door & frame requirements using the appropriate template

Regular Duty Standard Arms
For use in moderate duty institutional applications
- Two piece sliding arm provides flexibility and ease of installation
- Double jointed arms allow flexibility in vertical mounting position
- Friction and fusible hold open arms available
- Mortised feet available for special frame applications

Heavy Duty Standard Arms
For use in abusive or high use installations
- Solid forged steel arms provide strength
- Friction hold open arm available
- Oil bronze bearings provide a high degree of wear resistance
- 2 piece rigid arms for ease of installation
Arms for Standard Applications

281 Series Powerglide®

Regular Duty Standard Arms

**O - Standard Arm**
- Forged Steel Arm
- 11-1/4" (286mm) long
- Non-handed
- Permits 120° door opening with standard mounting
- Permits 180° door opening with alternate mounting or corner bracket

Order as 25-O for arm only
Includes: 63-2607 - Main arm and link assembly
63-2216 - Foot assembly
63-3481 - Screw packs

**H - Hold Open Arm**
- Forged Steel Arm
- 11-1/4" (286mm) long
- Non-handed
- Hand is changed by inverting the foot assembly

Friction type holder easily adjustable
Permits 180° door opening
Holds open from 80° to 180°

Order as 25-H for arm only
Includes: 63-2229 - Main arm and swivel assembly
63-2689 - Left hand foot assembly
63-3481 & 63-2391 - Screw packs

**F - Fusible Link Hold Open Arm**
- Forged Steel Arm
- 11-1/4" (286mm) long
- Handed same as door
- Friction type holder easily adjusted by a wrench

Holds open from 80° to 180°

Order as 25-F for arm only
Includes: 63-2240 - Left hand main arm and link assembly
63-2241 - Right hand main arm and link assembly
63-2468 - Foot assembly
63-3481 - Screw packs

**O8 - Mortise Foot Arm**
- Forged Steel Arm
- 11-1/4" (286mm) long
- Non-handed
- Permits 120° door opening
- Commonly used with bull nose frames

Order as 25-O8 for arm only
Includes: 63-2607 - Main arm and link assembly
63-2273 - Foot assembly
63-3481 & 63-2391 - Screw packs

**H8 - Mortise Foot Hold Open Arm**
- Forged Steel Arm
- 11-1/4" (286mm) long
- Handed same as door
- Friction type holder easily adjusted by a wrench

Holds open from 80° to 180°

Order as 25-R-H8 for right hand and 25-L-H8 for left hand x finish for arm only
Includes: 63-2229 - Main arm & link assembly
63-2289 - Left hand foot assembly
63-2290 - Right hand foot assembly
63-3481 & 63-2391 - Screw packs

**OLC - Standard Arm for Low Ceiling**
- Forged Steel Arm
- 11-1/4" (286mm) long
- Non-handed
- Must be used when the distance between the top of door to ceiling is between 1-1/4" - 1-1/2"
- Permits 120° door opening with standard mounting

Order as 25-OLC for arm only
Includes: 63-2549 - Main arm and link assembly
63-2216 - Foot assembly
63-3481 - Screw pack

**UH Package**
- Universal hold open arm package provides brackets and arms to install closer in top jamb, standard or parallel applications

Screw packs
63-3481 & 63-2391
125-PH9

**UO Package**
- Universal arm package provides brackets and arms to install closer in standard top jamb or parallel applications

Screw packs
63-3481 & 63-2391
125-P9

Regular Duty Standard Arms

**O10 Heavy Duty Standard Arm**
- Forged Steel Arm
- Non-handed
- Permits 110° door opening with standard mounting
- Permits 180° door opening with alternate mounting

Order as 25-O10 for arm only
Includes: 63-0792 - Main arm
63-4309 - Foot assembly
63-3481 - Screw pack

**H10 - Hold Open Heavy Duty Standard Arm**
- Forged Steel Arm
- Non-handed
- Hand is changed by inverting the foot assembly

Friction type holder easily adjusted by a wrench
Permits 180° door opening
Holds open from 80° to 180°

Order as 25-H10 for arm only
Includes: 63-0792 - Main arm
63-4308 - Foot assembly
63-3481 - Screw pack

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Top Jamb Applications

281 Series Powerglide®

Top Jamb Application - The 281 closer is mounted on the frame face above the door. The foot is mounted on the push side of door. This application is for use on exterior doors opening out to protect the closer from the weather. The frame face must be at least 4-3/8". With the 281-B mounting plate, the rail must be at least 1-7/16" min.

281 Typical Reveal Top Jamb Applications

For reveals up to 2" (51mm) maximum
- O Arm - Max. Door Opening: 180°
- H Arm - Hold Open Range: 80°–180°
- F Arm - Fusible Link Hold Open Arm
  Hold Open Range: 80°–130°

281 Deep Reveal Top Jamb Applications

For reveals from 2-1/8" (54mm) to 5" (127mm)
- OZ Arm - Max. Door Opening: 140°
- HZ Arm - Hold Open Range: 80°–140°
- FZ Arm - Fusible Link Hold Open Arm
  Hold Open Range: 80°–130°

281 Extra Deep Reveal Top Jamb Applications

For reveals from 5-1/8" (130mm) to 8" (230mm)
- OZA Arm - Max. Door Opening: 140°
- HZA Arm - Hold Open Range: 80°–130°
- FZA Arm - Fusible Link Hold Open Arm
  Hold Open Range: 80°–130°

Minimum Frame Face Required
- 4-3/8" minimum frame face for both single and double rabbeted frames
- 1-7/16" minimum frame face with 281-B Mounting Plate

Note: Base on the application & arm; verify door & frame requirements using the appropriate template

Minimum Door Top Rail Required to Mount Closer Foot
- 1-7/8" (48mm) minimum

Rail height used will vary depending on type and make of auxiliary holder

Note: Base on the application & arm; verify door & frame requirements using the appropriate template

Top Jamb Application for Low Ceilings using 281-B Mounting Plate

• Required for low ceiling condition and narrow face frames
• 1-7/16" minimum frame face for 281-B Mounting Plate
• Available w/powder coat or plated finish to match cover
• Non-handed
• Plate mounting screws included
• Order as 281-B x finish

Adjustable Closing Force
- Interior doors to 5'0" wide
- Exterior doors to 4'0" wide
- Shipped factory preset for 3'0" door
- Factory pre-sized upon request

Arm Leverage Adjustment
Closers using “O” or “F” arms have the provision to increase closing power by 15% by adjusting foot pivot

Reveal Depth
Top Jamb
Frame
Adjustable Arm
Reveal Depth
OZ ARM SHOWN

281-O Top Jamb Mounting Position
Arms for Top Jamb Applications

281 Series Powerglide®

Narrow Reveal Arms

O - Standard Arm
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals up to 2" (51mm)
- Non-handed
- Permits 180° door opening

H - Hold Open Arm
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals up to 2" (51mm)
- Adjustable friction holder
- Non-handed
- Permits 180° door opening

F - Fusible Link Hold Open Arm
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals up to 2" (51mm)
- Adjustable friction holder
- Handed same as door
- Permits 140° door opening
- 160° F link standard
- Specify 125° F link when required

Deep Reveal Arms

OZ - Standard Arm for Deep Reveals
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals from 2-1/8" (54mm) to 5" (127mm)
- Non-handed
- Permits 140° door opening

HZ - Hold Open Arm for Deep Reveals
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals from 2-1/8" (54mm) to 5" (127mm)
- Adjustable friction holder
- Non-handed
- Permits 140° door opening

FZ - Fusible Link Hold Open Arm for Deep Reveals
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals from 2-1/8" (54mm) to 5" (127mm)
- Adjustable friction holder
- Handed same as door
- Permits 140° door opening
- 160° F link standard
- Specify 125° F link when required

Extra Deep Reveal Arms

OZA - Standard Arm for Extra Deep Reveal
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals 5-1/8" (130mm) to 8" (203mm)
- Non-handed
- Permits 140° door opening

HZA - Hold Open Arm for Extra Deep Reveal
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals 5-1/8" (130mm) to 8" (203mm)
- Adjustable friction holder
- Non-handed
- Permits 140° door opening

FZA - Fusible Link Hold Open Arm for Extra Deep Reveal
- Forged Steel Arm
- 11-1/4" (286mm) long
- For reveals 5-1/8" (130mm) to 8" (203mm)
- Adjustable friction holder
- Handed same as the door
- Permits 140° door opening
- 160° F link standard
- Specify 125° F link when required

Order as 25-x finish for arm only
Includes:
- 63-2216 - Foot assembly
- 63-3481 - Screw pack

Order as 25-H x finish for arm only
Includes:
- 63-2230 - Main arm and link assembly
- 61-2303 - Foot assembly
- 63-3481 - Screw pack

Order as 25-H x finish for arm only
Includes:
- 63-2240 - Left hand main arm and link assembly
- 63-2241 - Right hand main arm and link assembly
- 63-2468 - Foot assembly
- 63-3481 - Screw pack

Order as 25-O x finish for arm only
Includes:
- 63-2607 - Main arm and link assembly
- 63-2218 - Foot assembly
- 63-3481 - Screw pack

Order as 25-O x finish for arm only
Includes:
- 63-2607 - Main arm and link assembly
- 63-2218 - Foot assembly
- 63-3481 - Screw pack

Order as 25-H x finish for arm only
Includes:
- 63-2230 - Main arm and link assembly
- 61-2303 - Foot assembly
- 63-3481 - Screw pack

Order as 25-O x finish for arm only
Includes:
- 63-2607 - Main arm and link assembly
- 63-2218 - Foot assembly
- 63-3481 - Screw pack

Order as 25-O x finish for arm only
Includes:
- 63-2607 - Main arm and link assembly
- 63-2218 - Foot assembly
- 63-3481 - Screw pack

Order as 25-H x finish for arm only
Includes:
- 63-2230 - Main arm and link assembly
- 61-2303 - Foot assembly
- 63-3481 - Screw pack

Order as 25-O x finish for arm only
Includes:
- 63-2607 - Main arm and link assembly
- 63-2216 - Foot assembly
- 63-3481 - Screw pack

Order as 25-O x finish for arm only
Includes:
- 63-2607 - Main arm and link assembly
- 63-2216 - Foot assembly
- 63-3481 - Screw pack
Parallel Arm Applications
281 Series Powerglide®

Parallel Arm Application - The 281 closer is mounted on the push side of the door. As the door opens, the closer swings with the door and gives full headroom in the door opening. Other advantages are that the closer arm does not project into the room, the frame can be quite narrow and the door can be swung open much further than in Top Jamb Applications. However, the closing force is not as great.

281-P9 Parallel Application
- 4-3/8" minimum door top rail with a minimum of 6-7/8" unobstructed door top rail

281-P10 Parallel Application
- 5" minimum door top rail with a minimum of 6-3/4" unobstructed door top rail
- 3" minimum soffit, when less than 3" use a 125V bracket

Note: Base on the application & arm; verify door & frame requirements using the appropriate template

Heavy Duty Parallel Arms  For use in high traffic and abusive environments
- Forged steel arm and cast iron foot bracket for strength and durability
- Oiled bronze bearings for superior wear resistance
- 2 piece rigid arms for ease of installation
- Friction and positive hold open arms available
- Use friction hold open arms for doors subject to moderate hold open use
- Dead stop and compression stop arms available
- Security non-hold open arms available

Regular Duty Parallel Arms
- For use in moderate duty institutional applications
- Double jointed arm provides flexibility in the vertical mounting position of closer
- Flush frame arms available for use with Auxiliary Holders & Stops
- Flush frame, friction hold open arms available
- Friction and fusible link hold open arms available
- Use friction hold open arms for doors subject to moderate hold open use
- Use offset bracket arms with auxiliary holders and stops

Non hold-open arms
- Two mounting positions for 120° and 180° maximum door openings

Stop & Stop/Hold Open Arms
- 6 mounting positions allow stop from 85° – 110° with PS, PSH, CPS & CPSK arms

Standard Mounting Position
- 120° Maximum door opening
- Holding range of friction and fusible hold open arms: 75° - 110°

Alternate Mounting Position
- Maximum door opening: 180°
- Holding range of friction and fusible hold open arms: 85° - 170°
Heavy Duty Parallel Arms

281 Series Powerglide®

**P10 - Heavy Duty Parallel Arm**
- Forged Steel Arm, 11-1/4" (286mm) long
- Non-handed
- Easily installed
- Permits 120° opening at standard mounting
- Permits 180° opening at alternate mounting

Order as 25-P10 x finish for arm only
Includes: 63-0641 - Main arm
63-3727 - Arm and bracket assembly
63-3481 & 63-2392 - Screw packs

**PH10 - Heavy Duty Friction Hold Open Parallel Arm**
- Equipped with adjustable friction holder
- Adjustable hold open from 75° to 180°
- Forged steel arm, 11-1/4" (286mm) long
- Handed same as door
- Use friction hold open arms for doors subject to moderate hold open use

Order as 25-PH10 x finish for arm only
Includes: 63-0641 - Main arm
63-3839 - Left hand arm and bracket assembly
63-3840 - Right hand arm and bracket assembly
63-3481 & 63-2392 - Screw packs

**PD10 - Heavy Duty Parallel Drop Arm**
- Arm to be used with surface overhead applied stops
- Forged Steel Arm, 11-1/4" (286mm) long
- Lowers closer 1-1/4" on door
- Non-handed
- Easily installed
- Permits 120° opening at standard mounting
- Permits 180° opening at alternate mounting

Order as 25-PD10 x finish for arm only
Includes: 63-0641 - Main arm
63-4317 - Arm and bracket assembly
63-3481 & 63-2392 - Screw packs

**Heavy Duty Hold Open and Stop Arms**

**Common features:**
- Forged steel arms
- Non-handed
- Easy installed and adjusted

**PS - Heavy Duty Parallel Arm with Positive Stop**
- Provides built in stop from 85° to 110°

Order as 25-PS x finish for arm only
Includes: 63-0641 - Main arm
63-3837 - Arm and bracket assembly
63-3481 & 63-2392, 63-2396 - Screw packs

**CPS - Heavy Duty Parallel Arm with Compression Stop**
- Provides built in compression stop from 85° to 105°
- Dead stop within 3°

Order as 25-CPS x finish for arm only
Includes: 63-0641 - Main arm
63-3830 - Arm and bracket assembly
63-0516 - Bumper holder
63-3493 - Bumper
63-3481 & 63-2398 - Screw packs

**PSH - Heavy Duty Parallel Hold Open Arm with Positive Stop**
- Adjustable hold open tension
- Hold open function may be disengaged
- Permits 85° to 110° door opening

Order as 25-PSH x finish for arm only
Includes: 63-0641 - Main arm
63-3833 - Arm and bracket assembly
63-3481 & 63-2392 - Screw packs

**CPHSH - Heavy Duty Hold Open Parallel Arm with Compression Stop**
- Adjustable hold open tension
- Hold open function may be disengaged
- Provides built in compression stop and holder mechanism from 85° to 105°
- Dead stop within 3°

Order as 25-CPHSH x finish for arm only
Includes: 63-0641 - Main arm
63-3836 - Arm and bracket assembly
63-0516 - Bumper holder
63-3493 - Bumper
63-3481 & 63-2398 - Screw packs

The PSH and CPSh arms project 2-3/4" below the head stop

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ASSA ABLOY, the global leader in door opening solutions
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# Hold Open Arms

## P4H - Flush Frame, Friction Hold Open Arm
- Forged Steel Arm 11-1/4" (286mm) long
- Holds open from 75° to 180°
- Easily adjusted by wrench
- Non-handed
- Use on frames where stop or soffit is too narrow to mount the standard hold open foot bracket

Order as 25-PH4 x finish for arm only
Includes: 63-2229 - Main arm and link assembly
61-2303 - Foot assembly
64-0050 - Foot bracket
63-3481 & 63-2391 - Screw packs

## PH9 - Friction Hold Open Arm
- Forged Steel Arm 11-1/4" (286mm) long
- Holds open from 75° to 180°
- Easily adjusted by wrench
- Non-handed

Order as 25-PH9 x finish for arm only
Includes: 61-2303 - Foot assembly
64-0050 - Foot bracket (125 PH9)
63-3481 & 63-2391 - Screw packs

## PF9 - Fusible Link Hold Open Arm
- Forged Steel Arm 11-1/4" (286mm) long
- Fusible link melts and releases hold mechanism allowing door to close
- 160°F fusible link standard, 125°F link optional
- Equipped with adjustable friction holder
- Holds door open from 75° to 180°
- Easily adjusted by wrench
- Handed same as door

Order as 25-PF9 x finish for arm only
Includes: 63-2229 - Main arm and link assembly
63-2224 - Left hand foot assembly
63-2245 - Right hand foot assembly
63-3481 & 63-2391 - Screw packs

## Offset Bracket Arms

### P3 - 1" Offset Bracket for use with Auxiliary Holder/Stop
- Forged Steel Arm 11-1/4" (286mm) long
- For use with auxiliary surface overhead stops and holders
- Foot bracket is offset 1" more than P-9, allowing door closer to be lowered on door face
- Non-handed

Order as 25-P3 x finish for arm only
Includes: 63-2607 - Main arm and link assembly
63-2270 - Foot assembly
63-3481 & 63-2391 - Screw packs

### P3A - 1-3/4" Offset Bracket for use with Auxiliary Holder/Stop
- Forged Steel Arm 11-1/4" (286mm) long
- For use with auxiliary surface overhead stops and holders and door coordinators
- Foot bracket lowers door closer an additional 3/4" below P3 bracket
- Non-handed

Order as 25-P3A x finish for arm only
Includes: 63-2607 - Main arm and link assembly
63-2272 - Foot assembly
63-3481 & 63-2391 - Screw packs

### P4 - 1" Offset Flush Frame Arm for use with Auxiliary Holder/Stop
- Forged Steel Arm 11-1/4" (286mm) long
- Foot bracket is attached to frame or transom face
- Foot bracket is offset 1" more than P9, allowing door closer to be lowered on door face
- For use where stop or soffit is too narrow for the standard P9
- Permits 120° opening with standard mounting
- Permits 180° opening with alternate mounting
- Non-handed

Order as 25-P4 x finish for arm only
Includes: 63-2607 - Main arm and link assembly
63-2245 - Left hand foot assembly
63-2246 - Right hand foot assembly
63-3481 & 63-2391 - Screw packs

### P4A - 1-3/4" Offset Flush Frame Arm for use with Auxiliary Holder/Stop
- Forged Steel Arm 11-1/4" (286mm) long
- For use with auxiliary surface overhead stops and holders
- Foot bracket is attached to frame or transom face
- Foot bracket lowers door closer an additional 3/4" below P4 bracket
- Non-handed

Order as 25-P4A x finish for arm only
Includes: 63-2607 - Main arm and link assembly
63-2272 - Foot assembly
63-3481 & 63-2391 - Screw packs

### P9 - Standard Parallel Arm
- Forged Steel Arm 11-1/4" (286mm) long
- Non-handed

Order as 25-P9 x finish for arm only
Includes: 63-2607 - Main arm and link assembly
63-2271 - Foot assembly
63-3481 & 63-2391 - Screw packs

### UO Package
- Universal arm package provides arms and brackets to install closer in standard top jamb or parallel application

Screw packs 63-3481 & 63-2391
125-P9

### UH Package
- Universal hold open arm package provides brackets and arms to install closer in top jamb, standard or parallel applications

Screw packs 63-3481 & 63-2391
125-PH9
Accessories For Parallel Applications
281 Series Powerglide®

Heavy Duty Parallel Arm Accessories

581-2 Blade Stop Spacer Kit
- For frames with 1/2" blade stops
- For use with P10, PH10, PS, PSH, CPS and CP1 arms
- 125-V bracket included
- Packed with 1-1/4" long screws
Use P/N 64-0157 to order blade stop only

125-V/125-VF Brackets
- 125-V
  - For use with all heavy duty parallel arms
  - Use 125-V for narrow stop and frame conditions
- 125-VF
  - For use with all heavy duty parallel arms
  - Use 125-VF for flush door and frame conditions

Spacer 63-0191
- 1/2" x 5/8"
- Included standard with PS, PSH, PH10, P-10 CPS and CP1 arm for use with rabbited frames

Regular Duty Parallel Accessories

125-P3 Arm Conversion Unit
- Converts O or P9 arm to P3 Parallel Arm

125-P3 Arm Conversion Unit
- Converts O or P9 arm to P3 Parallel Arm

125-P3A Arm Conversion Unit
- Converts O or P9 Arm to P3A Parallel Arm

125-PH9 Parallel Arm Foot
- Converts standard hold open (H) arm to PH9 Parallel Hold Open Arm

125-P4 Conversion Unit
- Converts O or P9 Arm to P4A Arm

125-P4A Arm Conversion Unit
- Converts O or P9 arm to P4A Arm

Miscellaneous Accessories

281 J Cover Plate
- Can be used to improve appearance when narrow door rail permits closer to be viewed through glass panel
- Use 281-J-2 plate when retrofitting 250/251 Series Door Closer

281-D Drop Plate
- Required for parallel arm applications when top rails are less than 5 3/4"
- Requires 3" (76mm) minimum top rail
- Available with powder coat or plated finish to match closer
- Non-handed – Plate mounting screws included
- Order as 281-D x finish

281-W Corner Bracket
- Fastens securely to both the head and jamb
- Malleable iron, painted to match closer finish
- Non-handed
- Requires 1-1/4" (32mm) minimum wide stop
- Order as 281-W x finish

Retrofit Kits #586-1,2,3
The 586 kit allows easy upgrade from existing 250/1250 Series to the 281 Series. Kit includes closer, full cover, fasteners and closer body mounting bracket.
586-1 Replaces 250DA and 1250 DA Series
586-2 Replaces 250 with advanced backcheck
586-3 Replaces 250, 251, 1250 and 1251 Series

Lead Lined Covers
Available as a special. Consult factory for pricing
Track Type Applications
281 Series Powerglide®

281 Track Type Application offers a number of options such as built in bumpers and holders. Along with its clean appearance, it is a favorite for many interior designers. It has the versatility of being mounted on either side of a door for the clean unobstructed appearance without the cost of concealed closers and tracks.

### OT Track Arm
- Track mounts on frame face “OT”
- Minimum top rail required without mounting plate: 2-3/8”

**Note:** Based on the application; verify door & frame requirements using the appropriate template

### POT Track Arm
- Track mounts on frame stop “POT”
- Minimum top rail required without drop plate: 4-3/4” (121mm)
- With 281D Drop Plate 3” (76mm)

### Maximum Door Opening
- 160° with standard track
- 120° with optional bumper track
- 180° with ideal conditions for standard track

### Hold Open Range
- 85° to 95°

### Minimum Soffit Required
- 1-9/16” (40mm) wide

---

### Track
- Extruded aluminum track
- End caps finished to match track

### Arm
- Forged steel
- Bearing roller

### Bumper (Optional)
- Mounts in track to assist backcheck
- Not designed to be used as a stop
- Auxiliary stop is required
- Available for both regular or hold open tracks

### Holder (Optional)
- Mounts within the track
- Adjustable latch tension and position

### Finishes
- EAB, EB, ED, EN, EP powder coat on all exposed surfaces

---

<table>
<thead>
<tr>
<th>Arm &amp; Track</th>
<th>Description/Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>281-OT</td>
<td>Pull</td>
</tr>
<tr>
<td>281-OTB</td>
<td>Pull with Bumper</td>
</tr>
<tr>
<td>281-HT</td>
<td>Pull with Holder</td>
</tr>
<tr>
<td>281-HTB</td>
<td>Pull with Holder and Bumper</td>
</tr>
<tr>
<td>281-OD</td>
<td>Pull Double Egress (Non-standard frame required)</td>
</tr>
<tr>
<td>281-ODB</td>
<td>Pull Double Egress with Bumper (Handed) (Non-standard frame required)</td>
</tr>
<tr>
<td>281-HD</td>
<td>Pull Double Egress with Holder (Handed) (Non-standard frame required)</td>
</tr>
<tr>
<td>281-HDB</td>
<td>Pull Double Egress with Holder and Bumper (Handed) (Non-standard frame required)</td>
</tr>
<tr>
<td>281-POT</td>
<td>Push</td>
</tr>
<tr>
<td>281-POTB</td>
<td>Push with Bumper</td>
</tr>
<tr>
<td>281-PHT</td>
<td>Push with Holder</td>
</tr>
<tr>
<td>281-PHTB</td>
<td>Push with Holder and Bumper</td>
</tr>
</tbody>
</table>

**Note:** Two mounting applications are available
Standard & Parallel Arm Security Solutions

281 Series Powerglide®

With its heavy duty cast iron construction, the 281 door closer is an ideal choice when selecting a closer for detention or security applications. While no surface mount door closer is impervious to all situations, the forged steel arms, metal cover and security screws give the 281 line of security closers a high tolerance for extreme abuse.

Standard Heavy Duty Security Applications

When the strongest closing forces are required in rough environments, the SARGENT SSO arm is the best choice.

**SSO - Standard heavy duty - pull side**

**SSO Features:**
- Metal cover (handed) with tamper proof security screws
- Factory assembled arm to prevent tampering
- Heavy duty forged steel arms that will endure abuse
- Oil bronze bearings in arms for superior wear resistance
- Non-handed arms and closer - only the cover is handed
- Permits 180° opening with alternate mounting if adjacent frame does not interfere with cover
- All exposed fasteners are Security Torx Machine Screws

Parallel Arm Security Application

The SARGENT parallel application security arm provides increased resistance to abuse with a similar range of closing forces as the SSO.

**SSP - Heavy duty - push side**

**SSP Features:**
- Metal cover (handed) with tamper resistant security screws
- Factory assembled arm to prevent tampering
- Heavy duty forged arms that will endure abuse
- Non-handed arm and closer - only the cover is handed
- Oil bronze bearings in arms for superior wear resistance
- Permits 180° opening with alternate mounting if adjacent wall and frame do not interfere with cover
- All exposed fasteners are Security Torx Machine Screws
Track Type Security Solutions

281 Series Powerglide®

Security Track Arm Applications

With the arm tucked tightly between the top of the closer and the bottom of the track, SARGENT track type security closers provide the greatest resistance to abuse of any surface mount closer. Push and pull side applications are available.

General Features

- Forged steel arm with integrated roller
- Tamper proof security torx machine screws are provided for all exposed fasteners
- Metal cover (handed)
- Track is mounted to frame with four screws
- Track design ejects foreign objects from within track

SSPT - Pull Side Mounting (Hinge Side)

SSPT Features

- Security track with adapter bar mounted on pull side
- Track mounts to the frame face; minimum width 2-3/8"
- Maximum door opening 160°

Note: Based on the application; verify door & frame requirements using the appropriate template

PSSPT - Push Side Mounting (Stop Side)

PSSPT Features

- Security track mounts on stop for push side
- Track mounts on frame stop; Minimum stop required 1-11/16"
- Maximum door opening - 100°

Note: Based on the application; verify door & frame requirements using the appropriate template

268 Concealed Security Closers

For the highest degree of security and resistance to abuse, select a SARGENT 268/269 concealed door closer. See our Concealed Door Closer Catalog.
Overhead Stop/Holder Compatibility

281 Series Powerglide®

When a floor or wall stop cannot be used, the highest level of door control is provided through the use of a SARGENT door closer and a SARGENT overhead stop or holder. While door closer arms are available with stop and holder options, they are limited in their ability to withstand extreme abuse. Overhead stops absorb abusive loads using a heavy compression spring that distributes the load to the frame. SARGENT overhead stops and holders are designed for years of abuse and come with a 5 year warranty.

Frequently Used Overhead Stops used with the 281 Series

- **Standard Door Closer Applications (PULL SIDE MOUNT) Not Shown**
  - 590 Series Holder/Stop with 281-O
  - 690 Series Holder/Stop with 281-O
  - 1530 Series Holder/Stop with 281-O
  - 1540 Series Holder/Stop with 281-O

- **Parallel Arm Door Closer Applications (PUSH SIDE MOUNT)**
  - 590 Series Holder/Stop with 281-P3
  - 590 Series Holder/Stop with 281-PD10
  - 690 Series Holder/Stop with 281-P9
  - 690 Series Holder/Stop with 281-P10
  - 1530 Series Holder/Stop with 281-P9
  - 1530 Series Holder/Stop with 281-P10
  - 1540 Series Holder/Stop with 281-P3
  - 1540 Series Holder/Stop with 281-PD10

- **Parallel Arm Door Closer Applications Used with a Flush Frame**
  - 590 Series Holder/Stop with 281-P4
  - 690 Series Holder/Stop with 281-P4
  - 1530 Series Holder/Stop with 281-P4
  - 1540 Series Holder/Stop with 281-P4

- **Inverted Top Jamb Applications**
  - 590, 690, 1530, 1540 Series with either 281, 351, 1430 Series and "O" 0Z, 0ZA Arm

Note: This chart is only a quick reference. Some applications may require the use of a 145 or 195 angle bracket.

For applications not shown, refer to the SARGENT Overhead Holders & Stop catalog.

Special Conditions

The SARGENT Website (www.sargentlock.com) contains templates for all common applications of SARGENT Door Closers with SARGENT overhead door holders. To insure a satisfactory installation for other holders, it is recommended that complete details be submitted as follows:

- Type, size and make of holder
- Holding position (maximum door opening)
- Closer application being used
- Size and type of hinge
- Submit holder template being used

In the case of unusual door, frame and hinge conditions where regular products do not meet requirements, submit drawings and complete details specifying the degree of door openings required, the type and size of hinge and the maximum door opening angle.

Through Bolts and Mortise Nuts

- When through-bolting is ordered, factory will furnish mortise nuts for use with the machine screws furnished with the closer
- Nuts are sized to accommodate 1-3/4" (44mm) standard or 1-3/8" (35mm) thick doors when specified on order
- For 2-1/4" (57mm) thick doors, through-bolts will be furnished with mortise nuts
- A bridge type reinforcement is required to prevent collapse of top rails when through-bolts are tightened (required on hollow metal doors)
How to Order & Options
281 Series Powerglide®

Packing
- Closer assemblies are packaged 2 per carton - total weight 20lbs

How to Order

<table>
<thead>
<tr>
<th>Options</th>
<th>Series</th>
<th>Closer Arm</th>
<th>Finish</th>
<th>Hand</th>
</tr>
</thead>
<tbody>
<tr>
<td>CPC-DA</td>
<td>281</td>
<td>Standard Page 5</td>
<td>EB</td>
<td>LH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Top Jamb Page 7</td>
<td>ED</td>
<td>RH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Parallel Pages 9 &amp; 10</td>
<td>EN</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Track Type Page 12</td>
<td>EP</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>EAB</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>03*</td>
<td></td>
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<td>04*</td>
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<td>09*</td>
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<td>10*</td>
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<td></td>
<td>10B*</td>
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<td></td>
<td></td>
<td>10BL*</td>
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<td>15*</td>
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<td>20D*</td>
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<td>26*</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td>26D*</td>
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</tbody>
</table>

Options Available

<table>
<thead>
<tr>
<th>Specify</th>
<th>Detailed Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>31-</td>
<td>For doors 1-7/8&quot; to 2-1/4&quot; thick, specify door thickness, doors over 2-1/4&quot; thick contact factory</td>
</tr>
<tr>
<td>36-</td>
<td>Security Torx Screws</td>
</tr>
<tr>
<td>74-</td>
<td>Lead lined cover</td>
</tr>
<tr>
<td>ABC-</td>
<td>Advanced Back Check</td>
</tr>
<tr>
<td>CPC-</td>
<td>Clear Powder Coat (available on 26 &amp; 26D)</td>
</tr>
<tr>
<td>DA-</td>
<td>Delayed Action</td>
</tr>
<tr>
<td>MC-</td>
<td>Metal Cover</td>
</tr>
<tr>
<td>SG-</td>
<td>Microshield</td>
</tr>
<tr>
<td>SRI-</td>
<td>Special Rust Inhibitor finish for powder coated finishes only (arm and body)</td>
</tr>
<tr>
<td>TB-</td>
<td>Through Bolt (1-3/4&quot; Std) For others, specify TB- &amp; door thickness</td>
</tr>
</tbody>
</table>

Note:
- The MC- option is also used when a metal cover is desired
- When MC- is added to a plated finish, the MC- option indicates that only the cover is to be plated, the arms will be powder coated to match
- Do not specify the MC- option if both the cover and arms are to be plated

How To Order Accessories

<table>
<thead>
<tr>
<th>Example</th>
<th>Specify: 25- arm required x finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>25-PSH EN x hand</td>
<td>25-PSH EN x hand</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Example</th>
<th>Specify: CB-281 (Options DA &amp; ABC available)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CB-281</td>
<td>CB-281</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Example</th>
<th>Specify: Unit x finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>125-P4 x EB</td>
<td>125-P4 x EB</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Example</th>
<th>Specify: 281-C x finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>281-C x EB</td>
<td>281-C x EB</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Example</th>
<th>Specify: 281-CMC x finish x hand x arm type</th>
</tr>
</thead>
<tbody>
<tr>
<td>281-CMC x 26D x LH x O arm</td>
<td>281-CMC x 26D x LH x O arm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Example</th>
<th>Specify: accessory x finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>281-D EB</td>
<td>281-D EB</td>
</tr>
</tbody>
</table>

Note: When complete closer assembly is ordered with an accessory, order accessory as a separate item

Special Rust Inhibitor Process (SRI)

Additional process available for bracket and arms provides an extra layer of protection for extreme corrosive environments. Available with powder coated finishes only, specify SRI- as an option when ordering.
Finishes

281 Series Powerglide®

<table>
<thead>
<tr>
<th>Finishes</th>
<th>ANSI/BHMA</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EB</td>
<td>695</td>
<td>Bronze enamel or polyester powder coated to match finish 10B</td>
</tr>
<tr>
<td>EN</td>
<td>689</td>
<td>Aluminum enamel or polyester powder coated</td>
</tr>
<tr>
<td>ED</td>
<td>693</td>
<td>Black enamel or polyester powder coated to match finish 20D</td>
</tr>
<tr>
<td>EAB</td>
<td>696</td>
<td>Brass enamel or polyester powder coated</td>
</tr>
<tr>
<td>EP</td>
<td>691</td>
<td>Bronze enamel or polyester powder coated to match finish 10</td>
</tr>
<tr>
<td>03</td>
<td>605</td>
<td>Bright brass, clear coated</td>
</tr>
<tr>
<td>04</td>
<td>606</td>
<td>Satin brass, clear coated</td>
</tr>
<tr>
<td>09</td>
<td>611</td>
<td>Bright bronze, clear coated</td>
</tr>
<tr>
<td>10</td>
<td>612</td>
<td>Satin bronze, clear coated</td>
</tr>
<tr>
<td>10B</td>
<td>614</td>
<td>Dark oxidized satin bronze, oil rubbed</td>
</tr>
<tr>
<td>10BL</td>
<td>614</td>
<td>Oxidized satin, bronze, clear coated</td>
</tr>
<tr>
<td>15</td>
<td>619</td>
<td>Satin nickel, clear coated</td>
</tr>
<tr>
<td>20D</td>
<td>624</td>
<td>Statuary dark bronze, clear coated</td>
</tr>
<tr>
<td>26</td>
<td>625</td>
<td>Bright chromium plated</td>
</tr>
<tr>
<td>26D</td>
<td>626</td>
<td>Satin chromium plated</td>
</tr>
</tbody>
</table>
Founded in the early 1800s, SARGENT® is a market leader in locksets, cylinders, door closers, exit devices, electro-mechanical products and access control systems for new construction, renovation, and replacement applications. The company’s customer base includes commercial construction, institutional, and industrial markets.

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ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience.